

COMPOUND CERTIFICATION

Wagner Part Number: GR9397

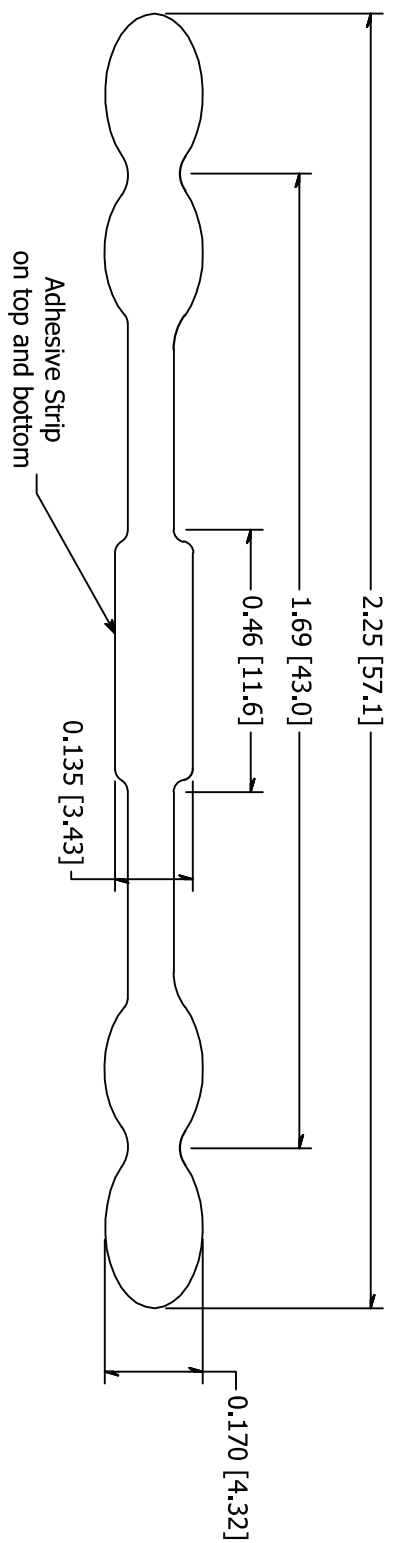
Compound Identification: BD-0-6349
 Specification: ASTM D 2000 M1AA 608
 Polymer: EPDM
 Color: Black
 Date Approved: 1/17/2020

*The below tests are performed on standard ASTM slabs and buttons.
 Tests results will vary depending on the cross-sectional area of the profile.*

| Physical Property | Units | Test Method | Specification | Actual | Pass/Fail |
|---|-------|-------------|---------------|--------|-----------|
| Durometer, Shore A | pts. | ASTM D 2240 | 60 ± 5 | 63 | Pass |
| Tensile | psi | ASTM D 412 | 1160 min. | 1342 | Pass |
| Elongation | % | ASTM D 412 | 300 min. | 574 | Pass |
| Heat Aging 70h/70°C | | ASTM D 573 | | | |
| Change in hardness | pts. | | ± 15 | 4 | Pass |
| Change in tensile | % | | ± 30 | -8.0 | Pass |
| Change in elongation | % | | -50 max. | 20.6 | Pass |
| Compression Set 22h/ 70°C 0.5h recovery | % | ASTM D 395 | 50 max. | 21 | Pass |

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B

B

A

A

| | | | | | |
|--|--|-------------------|-------------|--|-----------|
| TOLERANCE | | CUT LENGTH: | FINISH: | DESCRIPTION: | |
| UNLESS OTHERWISE NOTED, TOLERANCES TO CONFORM TO ES.03.011 | | | MILL | Top Rail Insert, Rubber, For Glass/Panel, Used With Top Rail, Adhesive | |
| | | DEVELOPED LENGTH: | 0.11 lbmass | MATERIAL: | Rubber |
| | | TOOL NUMBER: | | DATE: | 1/17/2018 |
| | | | | DRAWN BY: | K. Turdo |
| | | | | PART NUMBER: | GR9397 |
| | | | | REV: | - |
| | | | | ASTM D2000-00 Black 60 Durometer EPDM | |
| | | | | WAGNER Employee Owned | |

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